



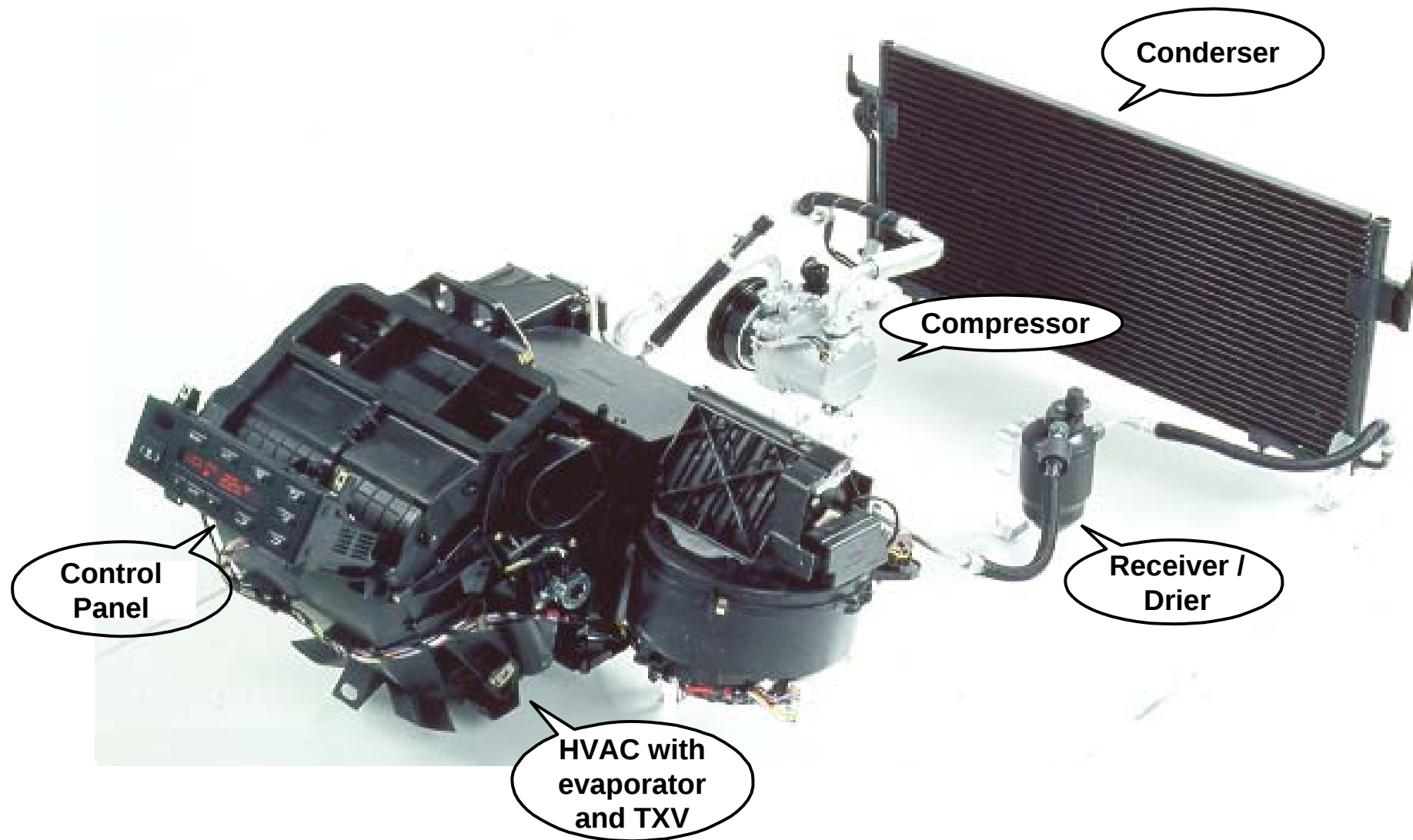
Potentials of collaboration:

Aerospace – Railway - Automotive

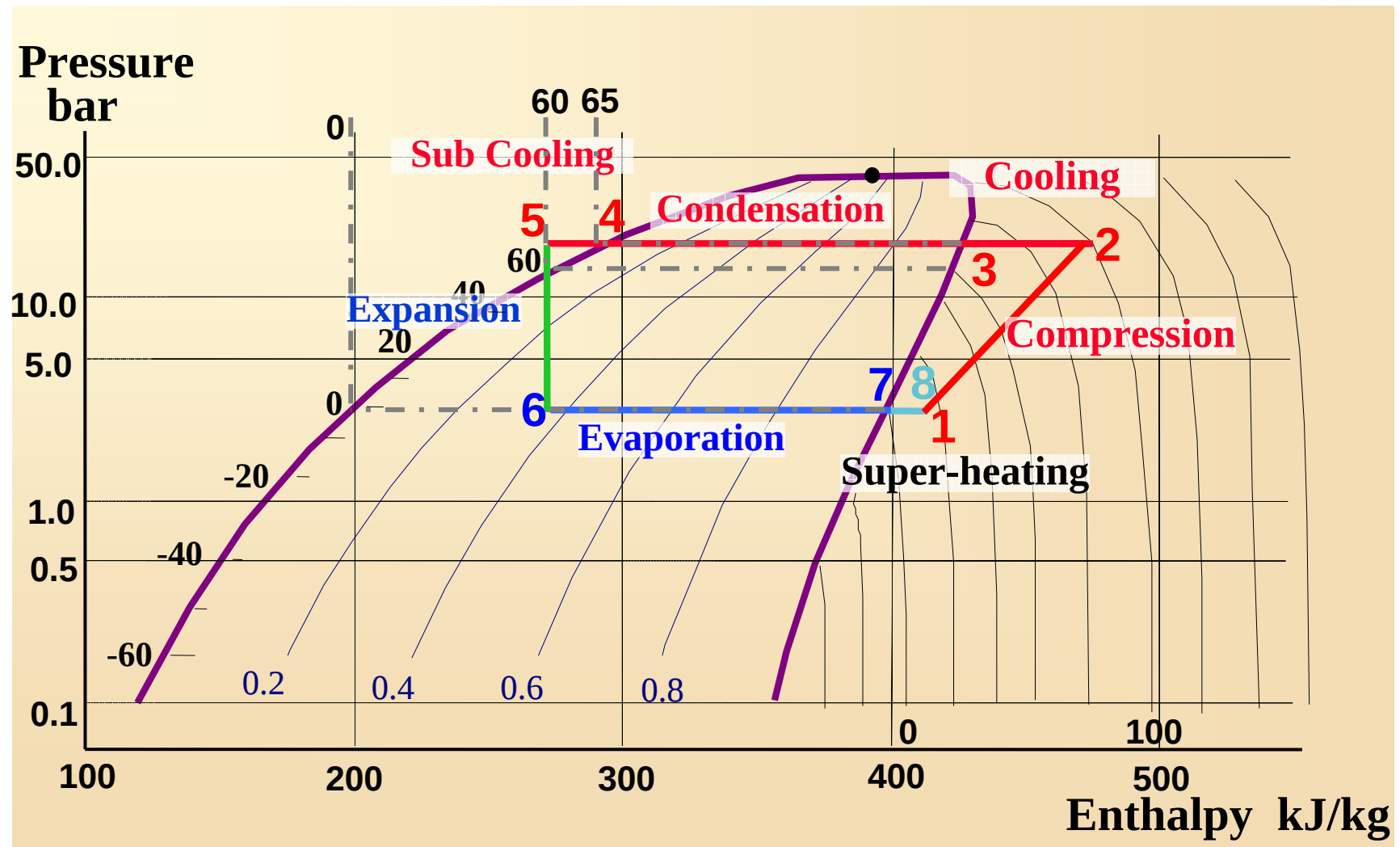
Discussion Mark Sondermann,

Fa. Valeo 16.4.2012

System Components

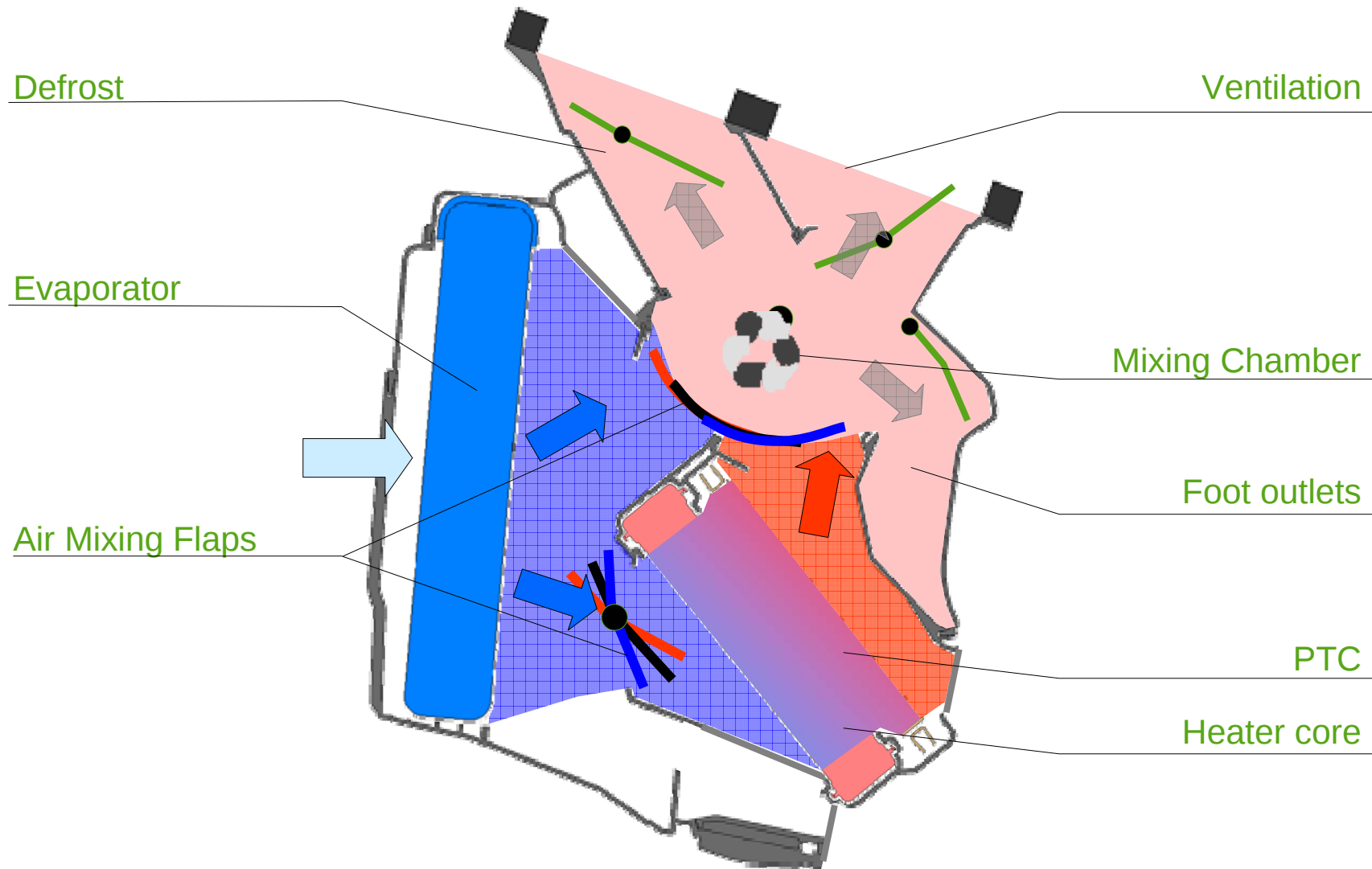


Physical Working Principle in log ph - Diagram



Architecture HVAC Module

Cooling – Heating – Temperature adjustment



Development Drivers in Automotive Applications

Architectures

Dust / Water / Sand / Salt / Gases
Platform-solutions
Package restrictions

Legislations

New refrigerants
Efficiency / fuel consumption
ELV vehicle (2000/53/EG)
F-Gas Regulation (2006/40/EG)

New power trains

Heating power deficit
PTC / Heat Pumps
Engine-Stopp
E-compressor / Coolant storage
Battery cooling
Hydrogen in cooling loops

Comfort

Multi-zone
Temperature- / air distribution
Performance
Wellness
Fragrance/ Vitamin/Ions
Parking heating / A/C

Mapping Core targets in product development

Personal view – to be discussed

Category	Automotive	Railway	Aviation
Priorities	1. Comfort 2. Performance 3. Cost 4. Efficiency 5. Weight 6. Durability	1. Durability 2. Efficiency 3. Cost 4. Weight 5. Performance 6. Comfort	1. Weight 2. Durability 3. Efficiency 4. Cost 5. Performance 6. Comfort

Personal view – to be discussed

Category	Automotive	Railway	Aviation
Cabin	~ 1,5 qm	~ 25 – 350qm	~ 200 - 400qm
Individual Controls	Ja	Nein	Nein
High Dynamic performance requirements	Ja	Nein	Ja
Operating time	5000h	estimated 50.000h	estimated 50.000h
Production volume / a	100.000 - 2.000.000	estimated 50-100	estimated 50-100



Automotive technology, naturally